HOW TO CLAMP

CORRECT

Mandrel Placement

Place mandrel into the back of the formed radius.

Close Clamp

Lay front leg of clamp on a sturdy, flat surface.

Close Clamp

Close clamp leg around mandrel, keeping front leg flat.

INCORRECT

Mandrel Placement

DO NOT place mandrel anywhere but the back of the formed radius.

Close Clamp

DO NOT lay short leg on an angle.

Close Clamp

DO NOT lay on long leg and just pull down on the short leg