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Material and Finish Codes

Z1 - CS, HD Galvanized, Chem Treated G90
Z2 - CS, .0002 min Zinc, Clear

Clamping Diameter (D)

Center to Center (L)

$$\frac{aa}{16}$$

$$\frac{aa + bb + 3}{32}$$

$$\pm .015$$

$$\pm .031$$

Exceptions to the rule for 'L' are:

CD-0407 = .468

CD-1009 = .718

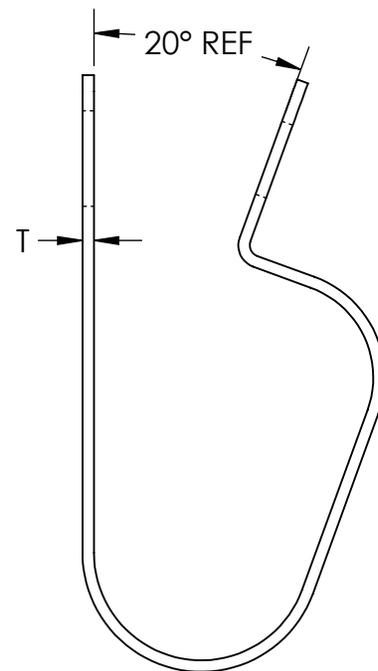
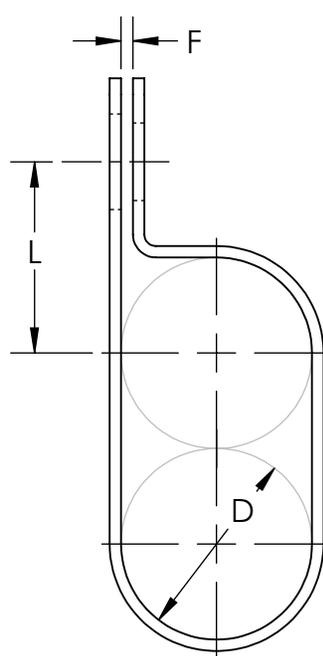
Material Thickness (T)

aa from 03 to 07	aa from 08 to 12	aa from 13 to 16
.032	.048	.060

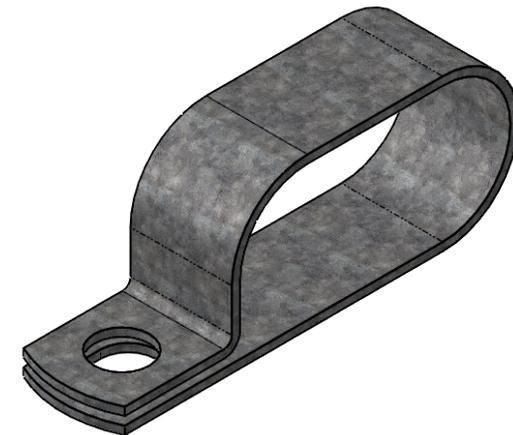
$$\pm .002$$

Exceptions to the rule for 'T' are:

CD-0717 = .048

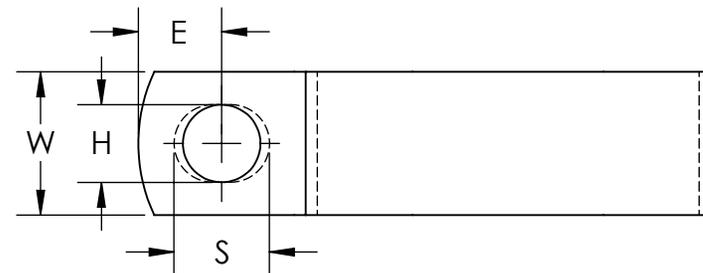


As Supplied
(Open Position)



Note: CD clamps have a circular hole with diameter H on the top side and a slotted hole with length S, and width H, on the bottom side.

bb	Hole Diameter (H)	Hole Center to End (E)	Width (W)	Slot Length (S)	Gap (F)	
					aa from 03 to 05	aa from 06 to 16
07	.203	.218	.500	.203	N/A	.031
09	.281	.312		.375	.062	
11	.343	.375		.437		
13	.406	.437	.750	.500	N/A	
15	.468	.500	.875	.562		
17	.531	.562	1.000	.625		
	± .005	± .015	± .010		± .031	

**EXPLANATION OF PART CALLOUT**

CD - aa bb mf

MATERIAL AND FINISH CODE
SECONDARY DIMENSIONS CODE
CLAMPING DIAMETER CODE
PART SERIES

EXAMPLE OF PART CALLOUT

CD - 16 13 Z1

This part number indicates the clamp will have dimensions:

Clamping Diameter (D) = 1.000 Hole Center To End (E) = .437
Hole Diameter (H) = .406 Gap (F) = .062
Center-to-Center (L) = 1.000 Material Thickness (G) = .060
Width (W) = .750 Slot Length (S) = .500

Made from CS, Hot Dipped Galvanized,
Chem Treated G90

KMC

THE ORIGINAL CLIP & CLAMP CO.

1221 SOUTH PARK STREET
PORT WASHINGTON, WI 53074
(262) 377-5030

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PART SERIES
MASTER PRINT

CD

DOUBLE TUBE CLAMPS

DRAWN CHECKED

BC KW

8/22/17 9/11/18

NOT TO SCALE

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